

DURMAT[®] AS-756

Flux cored Wire for Thermal Spraying EN ISO 14919 – 6.5 - 1.6 - 4

Application:

Very good bonding characteristics, also on smooth surfaces, self-adhesive, dense coatings. Application for Bond Coats by using Arc Spraying also as coating for plane parts.

Chemical Composition (in wt-%):

Ni	Al
95	5

Physical Characteristics:

Hardness:	65 HRB
Melting point:	1450°C
Spray rate:	4.5 kg/h / 100 A
Basis weight:	1.1 kg/m ² / 0.1 mm

Sales Units:

Weight:	15 kg wire coil
Diameter:	1.6 mm

Processing Recommendations:

Preparation of the material by blasting, turning or grinding. This wire is suitable for all kind of industrial used Wire flame- and Arc-Spray equipment.